

IN THE ABSTRACT

Please amend the abstract as follows:

A process for the manufacturing of longitudinal ~~profiles~~ profile such ~~as a~~ as a ~~[[and]]~~ tongue and a groove on boards wherein the process includes the steps; a) ~~Moulding~~ shaping a substantial part of the profile cross-section by means of milling with a milling tool~~[[. b)]~~ Fine ~~moulding~~ shaping undercuts in at least the groove of the board by means of broaching utilising at least one broaching tool.